

# HY-SPEC HygieneSeal

## DESCRIPTION

HygieneSeal is a high modulus, single component, moisture-curing, adhesive and sealant based on HY-SPEC Hybrid Polymer Technology with anti-pick properties. In addition HygieneSeal is protected by Biocote Antimicrobial technology to create a surface upon which bacteria/microbes cannot survive making it easier to maintain a hygienic surface. This is superior to traditional fungicidal materials used in sealants which degrade over time and are not as effective against bacteria and viruses.

## USES

- HY-SPEC HygieneSeal is an antimicrobial sealant that has been specifically formulated to seal typical joints where a strong bond and movement accommodation is required
- Ideal for use where long term visual appearance of the sealant is to be maintained. Biocote is proven effective against microbes that may negatively impact aesthetic finishes.
- Adhesive sealing and jointing to most substrates especially where superior antimicrobial performance is required
- Ideal for the sealing of joints in refrigerated vehicle sections for food or pharmaceutical transportation
- Jointing sections in the manufacture of cold storage areas and food preparation areas
- Suitable for use in Hygienic Ductwork installations
- Permanent elastic sealing with high adhesive strength to a wide variety of substrates including wood, concrete, tiles, steel, aluminium, zinc, copper, brass, stainless steel, glass & polyester.

## KEY FEATURES

- Premium quality high modulus adhesive and sealant with integral antimicrobial protection.
- Neutral cure system, free from isocyanates and silicones.
- Non staining, odour free and bubble free curing.
- Product can be painted (Prior testing recommended)
- Resistant to water, salt water, grease oils, fuels, defrosting liquids, detergents, aliphatic fats, mildew, weak acids and alkali.
- Excellent adhesion to PVC-U, coated metals, brickwork, polycarbonate, coated timber and glass.
- Suitable for internal or external use
- Highly resistant to ageing, life cycle testing shows Biocote is proven to offer antibacterial protection for the expected lifetime of the product
- Biocote protected HygieneSeal has been proven to reduce bacterial/microbes by up to 99.99%, based on MOD ISO22196: 2011
- Tested by BSRIA and shown to be effective in meeting the requirements for DW144 Class D High Pressure Ductwork up to 2000Pa

## PERFORMANCE

**Adhesion:** Excellent unprimed adhesion to glass or glazed surfaces, coated metals, brick, PVC-U and timber

**Base technology:** Hy-Spec Hybrid Polymer

**Chemical resistance:** Excellent to dilute acids and alkalis

**Curing system:** Neutral cure

**Mould resistance:** Good

**Movement accommodation:** ± 20%

**Service life (predicted):** 20+ years

**Service temperature range:** -30°C to +80°C

**Shore A hardness:** 60 ±5

**Slump:** None

**Specific gravity:** 1.60 g/cm<sup>3</sup>

**Staining:** Nil

**Elongation at break:** >250%

**Tensile (100% elongation):** 3.0 MPa

**UV resistance:** Excellent

## TECHNICAL COMPLIANCES



**Hodgson**  
SEALANTS 

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# HY-SPEC HygieneSeal

## ESTIMATING QUANTITIES

Number of cartridges / sausages required =  $\frac{\text{Joint depth (mm)} \times \text{Joint width (mm)} \times \text{Length (M)}}{\text{Volume of sachet (ml)}}$

Volume of sachet (ml)

This calculation does not allow for wastage.

## LIMITATIONS

- Not suitable for glazing applications.
- Do not use in contact with surfaces bleeding oil, plasticisers and solvents.
- Not for use with bitumen, marble or natural stone.
- Do not use for aquaria construction.
- Do not use with plastics such as; PP, PE, PTFE or other low surface energy materials. HS10 Primer can be considered to improve adhesion to non-porous substrates.

## APPLICATION

### PROPERTIES

**Application temperature range:** +5°C to +30°C

**Curing rate:** Cures at a rate of 2 - 3mm in 24 hours at 23°C @ 50% RH. Lower temperatures and drier conditions will result in a slower rate of cure.

**Shelf life:** 18 months in original unopened packaging in cool, dry condition with temperatures of +5°C to +25°C.

**Skining time:** Skin forms after approximately 25 minutes.

**Tack free time:** Approximately 40 minutes (23°C & 65% RH).

**Working time:** Approximately <25 minutes depending on conditions.

### INSTRUCTIONS

**Joint design:** Please consult the *Technical Information Sheet* entitled 'Joint design for cartridge based products' prior to application.

**Surface preparation:** All surfaces must be clean, dry and free from frost, grease and loose materials. Apply primer if required. Install bond breaker to prevent bond at base of joint where necessary. Most substrates only require priming if testing indicates a need to. Cut the top of the screw thread off the cartridge and screw on the nozzle. Cut nozzle to correct diameter for joint size. Apply using a skeleton or powered gun into the joint ensuring good contact with surfaces. In deep joints, the use of a backing rod is essential to ensure good joint formation.

In situations where an especially neat finish is required, use masking tape to cover the face edges of the joint and remove immediately once tooling has been completed.

**Tooling:** Tool immediately after sealant has been applied within the working time for the product.

## HEALTH AND SAFETY

- Non-flammable.
- There are no known health hazards associated with HygieneSeal
- Wash hands immediately after use.
- See Product Safety Data Sheet for further information.

## PACKAGING

Available in 290ml cartridges - 25 per case

Colour range: White & Grey

## EQUIPMENT

A selection of hand & air operated guns are available for sausage application including a high power type especially suitable for filling deep voids.

## GENERAL

HY-SPEC HygieneSeal is part of a full range of speciality sealants and tapes designed for the professional user. For further information please contact our Customer Care Team or visit our Website.

The information given in this product data sheet is based on laboratory tests and experience which we believe to be correct. Properties quoted are typical and do not therefore constitute a specification. In view of the wide range and variability of substrates, we would advise that our product should be tested by the user to establish suitability for its intended application. E &OE.